

CEREC Tessera™

Multimat® Cube/Cube press – Firing program

	Starting temp. °C	Pre-drying time min	Closing time min	Pre-heating time min	Vacuum on/off	Firing stages	Heating rate °C/min	Final temp. °C	Holding time min	Tempering temp. °C	Cooling min
Universal Stain & Glaze	400	2:00	2:00	2:00	off	1	55	760	2:00	0	0
Universal Spray Glaze	400	0:00	1:00	1:00	off	1	55	760	2:00	0	0

CEREC Tessera™ & Celtra® Ceram

Multimat® Cube/Cube press – Firing program Cut-back Technique

	Starting temp. °C	Pre-drying time min	Closing time min	Pre-heating time min	Vacuum on/off	Firing stages	Heating rate °C/min	Final temp. °C	Vacuum Holding time min	Holding time min	Tempering temp. °C	Cooling min	
Matrix firing	400	0:00	1:00	1:00	off	1	55	760	0:00	2:00	0	0:00	
Cut-back	Dentin 1	400	2:00	2:00	2:00	on	1	55	770	1:00	1:00	0	5:00
	Dentin 2	400	2:00	2:00	2:00	on	1	55	760	1:00	1:00	0	5:00
Glaze firing	400	2:00	2:00	2:00	off	1	55	750	0:00	2:00	0	5:00	
Spray Glaze	400	0:00	1:00	1:00	off	1	55	750	0:00	2:00	0	5:00	
Add-on	400	2:00	2:00	2:00	on	1	55	750	1:00	1:00	0	5:00	

The values listed here are intended for orientation only and should be regarded only as guidelines. Actual firing results may vary. All firing results depend on the performance of the furnace used, which in turn depends on the make, model and age of the furnace. The guideline values therefore need to be adapted individually for each firing. We recommend a test firing cycle to check the performance of the furnace. We have compiled and checked all values and other data with great care. However, we cannot be liable for your results under any circumstances.



DeguDent GmbH
 Rodenbacher Chaussee 4
 63457 Hanau-Wolfgang
 Germany
www.dentsplysirona.com

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